13. (Original) The laminated crust dough of claim 12 wherein said sheet and margarine are manipulated by folding said sheet over said margarine layer to form a fatted dough, stretching said fatted dough into a fatted sheet using a first stretching means including a series of rollers applied to said fatted dough, distributing said fatted sheet onto a conveyor using a first piling means to overlap said fatted sheet on said conveyor, and reforming said fatted sheet to a predetermined thickness.

## 14. Canceled.

- 15. (Amended) The laminated crust dough of claim 14 12 wherein said crust is formed into pizza shapes and baked in an oven.
- 16. (Amended) The laminated crust dough of claim 14 12 wherein said dough product further comprises approximately 60 percent flour, 1.25 percent margarine and 32 percent water.
  - 17. (Amended) A laminated crust dough <u>pizza</u> comprising

a plurality of dough layers, and a plurality of margarine layers distributed between layers of dough by

proofing a dough sheet;

extruding a margarine layer onto said dough sheet;

folding said sheet over said margarine layer to form a fatted dough;

stretching said fatted dough into a fatted sheet using a first stretching means, said first stretching means including a series of rollers applied to said fatted dough;

distributing said fatted sheet onto a conveyor using a first piling means to overlap said fatted sheet on said conveyor; and

reforming said fatted sheet to a predetermined thickness; wherein said folding, stretching, distributing and reforming steps produce a folded dough having a plurality of margarine layers distributed between layers of dough;

docking said folded dough to form a laminated crust dough; and applying one or more pizza toppings to said laminated crust dough.

18. (Amended) The crust dough <u>pizza</u> of claim 17 wherein the steps of reforming said fatted sheet to a predetermined thickness further comprises:

stretching said fatted sheet using a second stretching means, said second stretching means including a series of rollers;

distributing said fatted sheet onto a conveyor using a second piling means to overlap said fatted sheet on said conveyor; and

rolling said fatted sheet to a predetermined thickness using a plurality of second rolling means.

- 19. (Amended) The crust <u>dough pizza</u> of claim 17 wherein said first stretching means further comprises a series of rollers that are mounted for rotation over a conveyor.
- 20. (Amended) The crust dough <u>pizza</u> of claim 17 wherein said dough <u>product layers</u> further comprise approximately 60 percent flour, 1.25 percent margarine and 32 percent water.

## Additionally, please add new claims 21-26 as follows:

- 21. (New) The laminated crust dough of claim 12 wherein the margarine of said margarine layers is equal to 10% of the total weight of the dough.
- 22. (New) The crust dough pizza of claim 17 wherein said margarine is equal to 10% of the total weight of the dough.

- 23. (New) The crust dough pizza\_of claim 17 further including the step of baking said laminated crust dough before applying said pizza toppings.
- 24. (New) A laminated crust pizza comprising one or more pizza toppings applied to a laminated crust, the laminated crust including a plurality of proofed dough layers, a plurality of margarine layers distributed between and substantially separating said dough layers before baking and a plurality of puncture openings positioned on the laminated crust.
- 25. (New) The laminated crust pizza of claim 24 wherein the margarine of said margarine layers is equal to 10% of the total weight of the dough.
- 26. (New) The laminated crust pizza of claim 24 wherein said dough layers further comprises approximately 60 percent flour, 1.25 percent margarine and 32 percent water.